

**Garant**

**Indexable insert for turning VB.T 160404, for medium machining, Grade: HB725-1**

**Order data**

Order number	261232 HB725-1
GTIN	4062406766122
Item class	21G

**Technical description**

Feed f	0.05 - 0.5 mm/rev.
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting speed $v_c$ main application	50 - 250 m/min
Cutting depth $a_p$	0.2 - 4 mm
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Grade	HB725-1
Tolerance	M
Tool material	Carbide

ISO code indexable insert	VBMT 160404
Chip breaker	UM1
Main application	UNI
Type of product	Indexable insert for turning